

# PATENT ABSTRACTS OF JAPAN

(11)Publication number : 63-020151

(43)Date of publication of application : 27.01.1988

(51)Int.Cl.

B22D 27/02

(21)Application number : 61-165133

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(22)Date of filing : 14.07.1986

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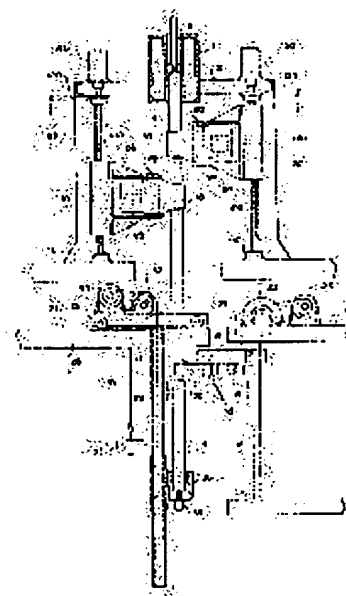
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(54) INGOT CUTTING RECEIVING DEVICE FOR ELECTRO-SLAG REMELTING FURNACE

(57)Abstract:

PURPOSE: To cut an ingot at constant length without giving any impact under supporting by cutting the ingot under supporting condition on a receiving table descending as synchronizing with the ingot extracting speed at the lower part of ingot extracted continuously from a water cooling mold.

CONSTITUTION: The ingot 4 extracted from the opening part of water cooling mold 1, is held by two holders 6a, 6b alternately, and is continuously descended by controlling the rotation of motors 13a, 13b as matching with the extracting speed of ingot 4. The lower end of ingot 4 is supported on the receiving table 30, and the descending position of receiving table 30 is detected by an electric signal obtd. from a pulse generator of pulley 32. And, at the time of becoming the constant length of ingot 4, the ingot 4 is held by a holding piece 17 and also plasma torch 20 is worked. After descending the cutted ingot 4' to the prescribed position together with the receiving table 30, it is carried to the side by the carrier 28 moving to back on the rail 27.



## LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]